

HA

THE STURDY POWERHOUSE. THE HA.



The model HA is the strongest manual swivel bending machine in the Schechtel range and can be supplied with working lengths of 1 metre to 4 metres. It is a particularly budget-friendly alternative where it is not possible or not recommendable to use motorized machines. And all this without compromising on power, precision and application options.

BENEFITS

- ✓ Specially designed for **thick and long sheets**
- ✓ **Extremely sturdy** and powerful
- ✓ **1-man operation** with minimum effort
- ✓ **Versatile** through a comprehensive range of accessories
- ✓ **High working convenience** – back-friendly working height

TECHNICAL DATA

Subject to change

MODEL	HA		400	310	250	200	150	100
WORKING LENGTH		mm	4040	3100	2540	2040	1540	1040
OUTPUT	Steel (400N/mm ²)	mm	0,80	1,50	1,50	2,00	2,50	3,00
	Stainless steel (600N/mm ²)	mm	0,50	1,00	1,00	1,25	1,50	2,00
	Cooper (300N/mm ²)	mm	1,25	2,00	2,00	2,50	2,50	3,00
	Aluminium (250N/mm ²)	mm	1,25	2,00	2,00	2,75	3,25	4,00
	Zinc (150N/mm ²)	mm	2,00	3,00	3,00	3,50	4,00	4,00
DIMENSIONS	Length	mm	5013	4149	3549	3049	2549	2049
	Depth	mm	750	750	750	750	750	750
	Overall height	mm	1300	1300	1300	1300	1300	1300
WEIGHT		kg	2230	1780	1580	1380	1180	980
CLAMPING BEAMS	Opening height	mm	120	120	120	120	120	120

SERIES EQUIPMENT

The following series equipment is possible depending on the version (working length/control):

- ✓ Sharp rail 20° R 1 mm offset
 - ✓ Insert rail 10 mm
 - ✓ Insert rail 24 mm
 - ✓ Support grid
 - ✓ Foot pedal
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ADD-ONS - OPTIMISE YOUR HA

The following add-ons are possible depending on the version (working length/control):

- ✓ Roller shear RSL
 - ✓ Manual back gauge 750 mm
 - ✓ Goat's foot tooling 93 mm
 - ✓ Advice on rails
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All details onHA